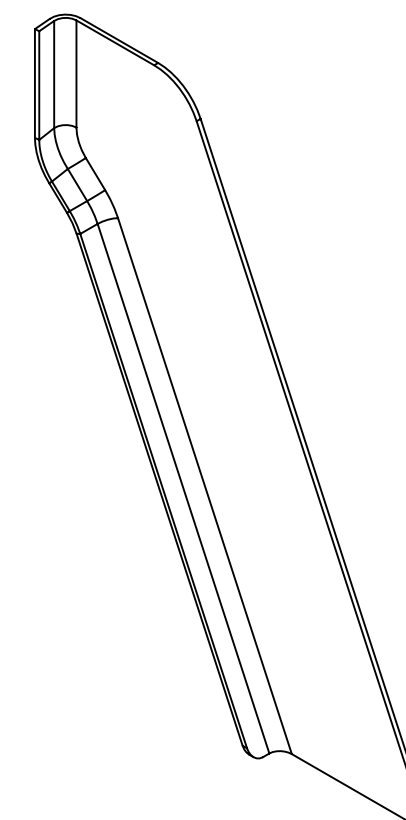
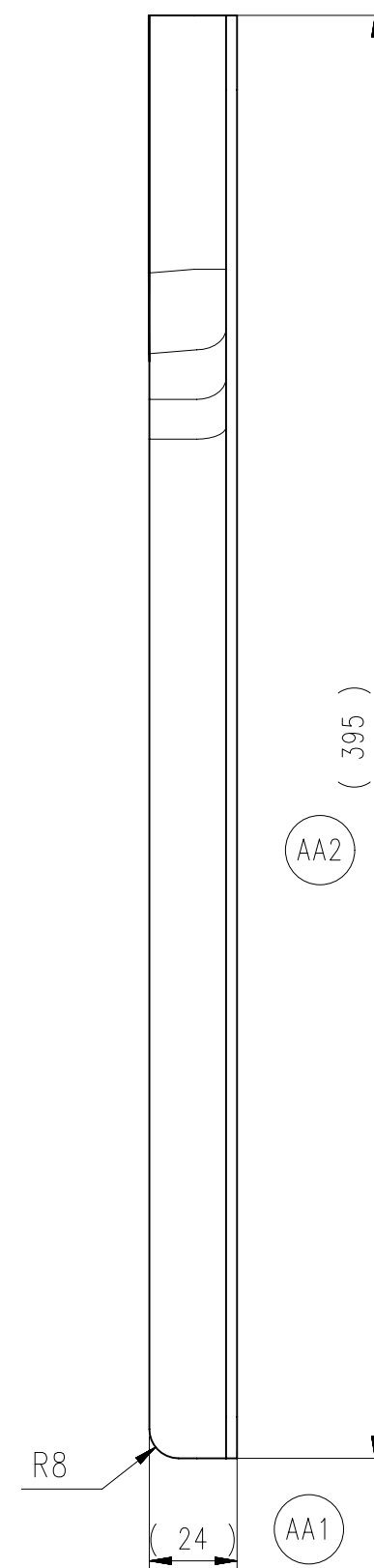
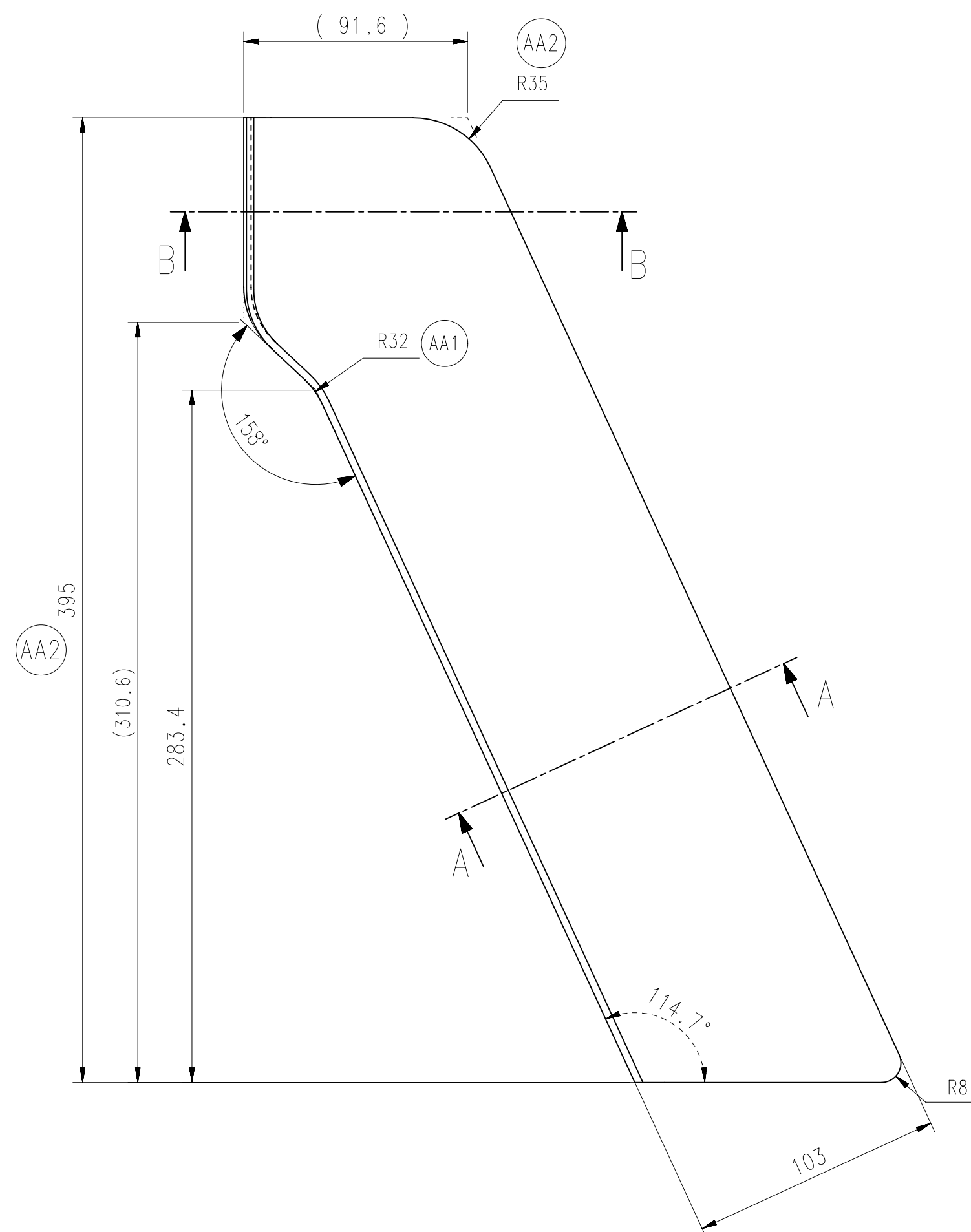




ISOMETRIC VIEW
SCALE 1:4

UNSPECIFIED TOLERANCES FOR PARTS

1.	FORMING TO FORMING	
	<500	+0.5
	>500	+0.5
2.	CD BETWEEN HOLES	
	IN ONE PLANE	+0.2
	IN DIFF PLACES	+0.2
3.	FORM TO PIERCE	+0.5
4.	ANGULAR TOLERANCE	+1°
5.	HOLE SIZES	+0.2/-0
6.	SHOT SIZES	+0.8
7.	GENERAL TOLERANCE	
	UP TO 300	+0.8
	ABOVE 300	+1.0
8.	FLANGE WIDTH	+1.0/-0.7
9.	JOGGLE DEPTH	+0.3/-0

NOTE: -

1.THE IGES/I-DEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2.ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
3.PART MUST BE FREE OF STRETCHING,SCORING MARKS & WRINKLES.
4.PART MUST BE FREE OF FRACTURE,BURRS & SHARP EDGES AND
SURFACE IMPERFACTIONS THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER14C0002710

PART NO. :	007543879C1
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	PART NAME :
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FOOT STEP SIDE SUPPORT BKT REAR

MATERIAL :

MM-13 410: 3mm THK
PICKLED AS PER G000169

HEAT TREATMENT :

2012	NAME	SIGN	DATE	FIRST USED TRCR. MODEL	
CAD ENGG.	AVA		3/8/2012	M-STAR	
DESIGNER	AVA		3/8/2012	SCALE 1:4	
CHECKER	OVK		3/8/2012	SHEET 01 OF 01	
APPR. BY	RNM		3/8/2012	UNIT QTY. : 01	
				WEIGHT : 1.226 kg.	

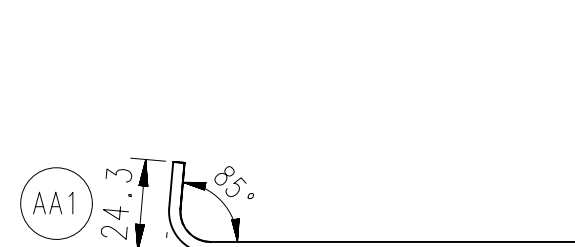
ER14C 0002710	AB		PRODUCTION RELEASE	OVK	OVK	RNM	A/71
ECN12P 014627	AAZ	2F, 1D & 4D	DIMENSIONS .91, .6, .395&(395) WERE .88, .3, .402&(402).	OVK	OVK	RNM	1331
	AA1	1B, 3B & 4C	DIMENSIONS CORRECTED				
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE

		DIMENSIONS IN.								
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000	
	UPTO	3	6	30	120	400	1000	2000	4000	
f FINE (X.XXX)		+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	-	
m MEDIUM (X.XX)		+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	
c COARSE (X.X)		+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4	
v VERY COARSE (X)		-	+0.5	+1	+1.5	+2.5	+4	+6	+8	
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
	OVER	10	50	120	400	1000	2000	4000	6000	
UPTO	10	50	120	400	1000	2000	4000	6000	8000	
f FINE (X.XXX)		±1°	±0°30'	±0°20'	±0°10'	±0°5'	±0°5'	±0°5'	±0°5'	
m MEDIUM (X.XX)		±1°	±0°30'	±0°20'	±0°15'	±0°10'	±0°10'	±0°10'	±0°10'	
c COARSE (X.X)		±1°30'	±1°	±0°30'	±0°15'	±0°10'	±0°10'	±0°10'	±0°10'	
v VERY COARSE (X)		±3°	±2°	±1°	±0°30'	±0°20'	±0°20'	±0°20'	±0°20'	

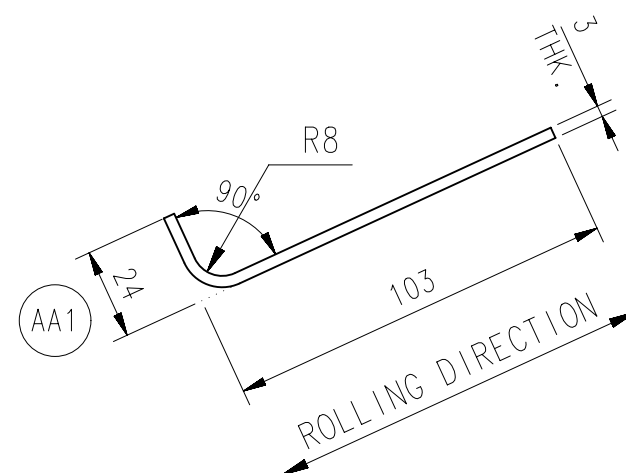
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REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT
3 WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING	DO NOT CHANGE MANUALLY
IF IN DOUBT, ASK	DO NOT SCALE DRG SIZE : A

ALL DIMENSIONS ARE IN mm.	CHECK DRG WITH LATEST CHANGE
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SECTION B-B
SCALE 1:2



SECTION A-A
SCALE 1:2